

ENGLISH
ESPAÑOL

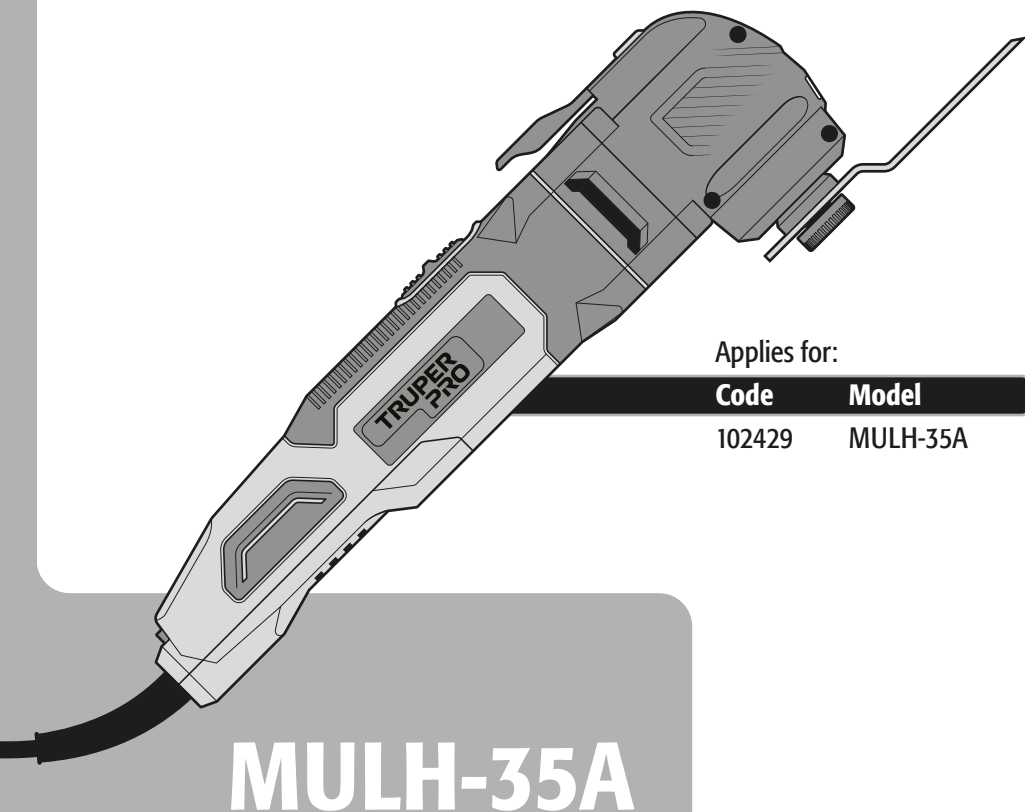
TRUPER PRO

Manual

Oscillating multi-tool

3 A

Motor



Applies for:



Code	Model
102429	MULH-35A

 **CAUTION**



Read this manual thoroughly
before using the tool.



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CAUTION


To gain the best performance of the tool, prolong the duty life, make the Warranty valid if necessary, and to avoid hazards of fatal injuries please read and understand this Manual before using the tool.

Keep this manual for future references.

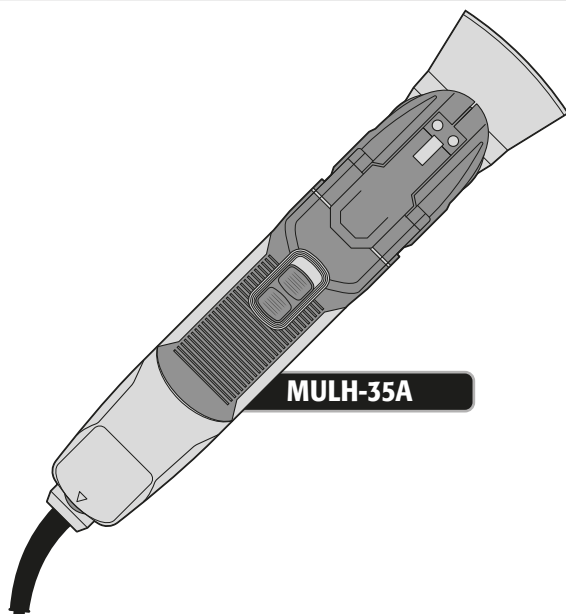
The illustrations in this manual are for reference only. They might be different from the real tool.

 **RESPECT THE WORK CYCLES.**
30 minutes of work per 15 minutes of rest. Maximum 3 hours daily.

 Avoid using the cord to move, lift, or disconnect the tool.

 On a regular basis, thoroughly clean the ventilation slots to keep them free from any obstruction.

 Perform regular **MAINTENANCE** on your machine (page 10)



MULH-35A

MULH-35A

Code	102429
Description	Oscillation multi-tool
Oscillation angle	3.2°
Voltage	127 V ~
Frequency	60 Hz
Current	3 A
Power	350 W
Speed	11 000 orbits / min - 22 000 orbits / min
Work cycle	30 minutes of work and 15 minutes of rest. Maximum 3 hours per day.
Conductors	18 AWG x 2C with 221 °F insulation temperature
Insulation	Class II

The power cable has cable clamps type: Y
The construction class of the tool is: Reinforced insulation.
The thermal insulation class of the motor windings is: Class B.

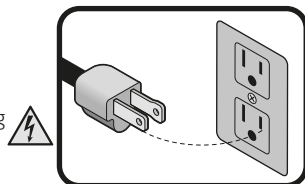
⚠ WARNING Avoid the risk of electric shock or severe injury. When the power cable gets damaged it should only be replaced by the manufacturer or at a **TRUPER** Authorized Service Center. The build quality of the electric insulation is altered if spills or liquid gets into the tool while in use. Do not expose to rain, liquids and/or dampness.

⚠ WARNING Before gaining access to the terminals all power sources should be disconnected.



Power requirements

⚠ WARNING Tools with double insulation and reinforced insulation are built with a polarized plug (one prong is wider than the other). This plug fits in any polarized outlet and can only be connected one way. If the plug does not fit completely into the outlet, reverse the plug. If it is not fitting, call a qualified electrician or install a polarized outlet. Do not alter the plug in any way. Double insulation eliminates the need of a three-prong grounded power plug or a grounded electric system.



⚠ WARNING When using an extension cable, make it has sufficient gauge to carry the current your tool will draw. A lower gauge cable will cause voltage drop in the line, resulting in power loss and the motor will overheat. The following table shows the right size to use depending on cable's length and the ampere capability shown in the tool's nameplate. When in doubt use the next higher gauge.

Ampere Capacity	Number of Conductors	Extension Gauge	
		From 6 ft to 49 ft	Higher than 49 ft
From 0 A and up to 10 A	3 (one grounded)	18 AWG	16 AWG
From 10 A and up to 13 A		16 AWG	14 AWG
From 13 A and up to 15 A		14 AWG	12 AWG
From 15 A and up to 20 A		8 AWG	6 AWG

* It is safe to use only if the extensions have a built-in artifact for over current protection.

AWG = American Wire Gauge-Reference NMX-J-195-ANCE

⚠ WARNING When using power tools outdoors use VOLTECK grounded extension cable labeled "Outdoors Use". These extension cables are specially manufactured for outdoors use and reduce the risk of electric shock.





General power tool safety warnings



WARNING! Read carefully all safety warnings and instructions listed below. Failure to comply with any of these warnings may result in electric shock, fire and / or severe damage. **Save all warnings and instructions for future references.**

Work area

Keep your work area clean, and well lit.

Cluttered and dark areas may cause accidents.



Never use the tool in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.

Sparks generated by power tools may ignite the flammable material.



Keep children and bystanders at a safe distance while operating the tool.

Distractions may cause losing control.



Electrical Safety

The tool plug must match the power outlet. Never modify the plug in any way. Do not use any adapter plugs with grounded power tools.

Modified plugs and different power outlets increase the risk of electric shock.



Avoid body contact with grounded surfaces, such as pipes, radiators, electric ranges and refrigerators.

The risk of electric shock increases if your body is grounded.

Do not expose the tool to rain or wet conditions.

Water entering into the tool increases the risk of electric shock.

Do not force the cord. Never use the cord to carry, lift or unplug the tool. Keep the cord away from heat, oil, sharp edges or moving parts.

Damaged or entangled cords increase the risk of electric shock.

When operating a tool outdoors, use an extension cord suitable for outdoor use.

Using an adequate outdoor extension cord reduces the risk of electric shock.

If operating the tool in a damp location cannot be avoided, use a ground fault circuit interrupter (GFCI) protected supply.

Using a GFCI reduces the risk of electric shock.

Personal safety

Stay alert, watch what you are doing and use common sense when operating a tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.

A moment of distraction while operating the tool may result in personal injury.

Use personal protective equipment. Always wear eye protection.

Protective equipment such as safety glasses, anti-dust mask, non-skid shoes, hard hats and hearing protection used in the right conditions significantly reduce personal injury.



Prevent unintentional starting up. Ensure the switch is in the "OFF" position before connecting into the power source and / or battery as well as when carrying the tool.

Transporting power tools with the finger on the switch or connecting power tools with the switch in the "ON" position may cause accidents.

Remove any wrench or vice before turning the power tool on.

Wrenches or vices left attached to rotating parts of the tool may result in personal injury.

Do not overreach. Keep proper footing and balance at all times.

This enables a better control on the tool during unexpected situations.

Dress properly. Do not wear loose clothing or jewelry. Keep hair, clothes and gloves away from the moving parts.

Loose clothes, jewelry or long hair may get caught in moving parts.



If you have dust extraction and recollection devices connected onto the tool, inspect their connections and use them correctly. Using these devices reduce dust-related risks.

Power Tools Use and Care

Do not force the tool. Use the adequate tool for your application.

The correct tool delivers a better and safer job at the rate for which it was designed.



Do not use the tool if the switch is not working properly.

Any power tool that cannot be turned ON or OFF is dangerous and should be repaired before operating.

Disconnect the tool from the power source and / or battery before making any adjustments, changing accessories or storing.

These measures reduce the risk of accidentally starting the tool.

Store tools out of the reach of children. Do not allow persons that are not familiar with the tool or its instructions to operate the tool.

Power tools are dangerous in the hands of untrained users.



Service the tool. Check the mobile parts are not misaligned or stuck. There should not be broken parts or other conditions that may affect its operation. Repair any damage before using the tool.

Most accidents are caused due to poor maintenance to the tools.

Keep the cutting accessories sharp and clean.

Cutting accessories in good working conditions are less likely to bind and are easier to control.



Use the tool, components and accessories in accordance with these instructions and the projected way to use it for the type of tool when in adequate working conditions.

Using the tool for applications different from those it was designed for, could result in a hazardous situation.

Service

Repair the tool in a TRUPER Authorized Service Center using only identical spare parts.

This will ensure that the safety of the power tool is maintained.

Safety warnings for oscillating tools

TRUPER
PRO

Choose the appropriate accessory

⚠ WARNING • Do not use accessories that are not specifically designed or recommended by the manufacturer of this tool. Just because an attachment can be fitted to your power tool does not guarantee safe operation.

⚠ CAUTION • Use only accessories with holes that match the tool's attachment.

⚠ CAUTION • Use only accessories specific to the material being worked on.

⚠ WARNING • Do not use broken or damaged accessories.

- Avoid cutting nails. Check the workpiece and remove all nails before using the tool.
- Hold the tool firmly.
- Make sure the accessory is not making contact with the workpiece before turning on the switch.
- Keep hands away from moving parts.
- Do not leave the tool running. Run the tool only when it is in your hand.
- Always turn the tool off and wait until the cutter has come to a complete stop before removing the blade from the workpiece.
- Do not touch the application part of the tool or the workpiece immediately after use; they could be very hot and cause skin burns.
- Do not operate the tool under vacuum unnecessarily.
- Always use the respirator/mask indicated for dust protection corresponding to the application or material being worked on.
- Some materials contain chemicals that may be toxic. Take precautions to avoid inhalation of dust or skin contact with dust.
- Consult the material supplier's safety information.
- This tool is not waterproof, so do not use water on the work surface.
- Ventilate the work area adequately when sanding.
- Using this tool to sand some products, e.g. lead-based paint, wood and metal surfaces may expose the user to dust containing hazardous substances.
- Make sure there are no cracks or tears in the pad before using the tool. Breaks and cracks may cause personal injury.
- Wear personal protective equipment.
- Depending on the application, wear face shield or goggles. As appropriate, use ear protectors, gloves and work apron capable of stopping fragments generated by the workpiece. Eye protection must be capable of stopping particles that are projected from various operations. The dust mask or respirator must be capable of filtering particles generated during the operation. Prolonged exposure to high intensity noise can cause hearing loss.
- Keep people around at a safe distance away from the work area.
- Never place the power tool on the ground until the accessory has come to a complete stop.
- Do not run the power tool when it is charging on its side.
- Do not operate the power tool near flammable materials.
- Do not use accessories that require cooling fluids.
- Always make sure the tool is turned off and disconnected before making any inspections or adjustments to the tool.
- If the work place is extremely hot and humid or heavily contaminated with conductive dust, use a short circuit breaker (30 mA).

Before operating the tool

• Take your time to evaluate the work to be done and make sure that you have observed all the necessary precautions before starting work.

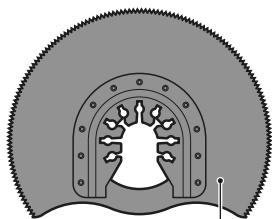
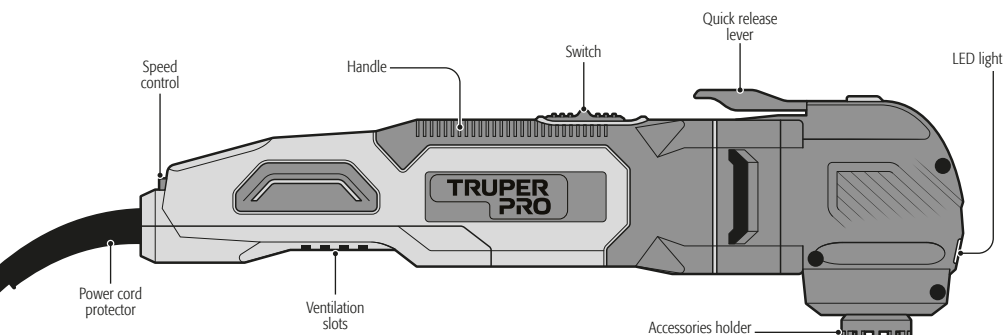
⚠ WARNING • Check that the accessory is securely fastened to the tool.

⚠ CAUTION • Make sure the switch is turned off before connecting the tool, otherwise the tool will start to operate unexpectedly and may cause serious injury.

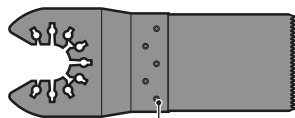
• To work on small parts or thin sheets, secure them with clamps or brackets. Never use your hands for this purpose.

While operating the tool

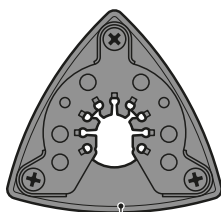
- This power tool is designed for sawing, cutting, grinding and sanding.
- Read all safety warnings, instructions, illustrations and specifications included with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.
- When performing an operation where the cutting accessory may contact hidden wiring or its own cord, hold the power tool by the insulated insulating surfaces. If the rotating accessory contacts a live wire, exposed metal parts of the power tool will also be electrified and the operator may receive a shock.
- Use clamps or some practical way to secure and fasten the workpiece to a stable platform. Holding the workpiece by hand or against your body causes instability and a likely loss of control.
- Position the cable so that it is clear of the rotating attachment. If you should lose control, the cable may be cut, tangled, and your hand or arm may be pulled into the rotating attachment.
- Always wear safety glasses or goggles. Regular eyeglasses or sunglasses are NOT safety glasses.



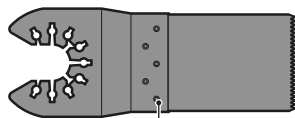
Multipurpose oscillating blade $3 \frac{3}{16}$ " (85 mm), for cutting wood, plastic and drywall panels



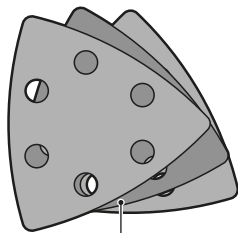
1 Cutting blade for wood, plastic and metal $1 \frac{1}{4}$ " (32 mm)



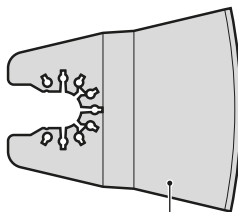
1 Sanding pad



1 Cutting blade bimetallic for metal $1 \frac{1}{4}$ " (32 mm) copper, aluminum, nails.



1 Sanding papers for wood, plastic and resin (80, 120 and 180 grit).



1 Rigid scraper old paint, hardened adhesives, carpets.

Mounting accessories

⚠ CAUTION

- Always ensure the tool is turned off and disconnected before changing accessories.

⚠ WARNING

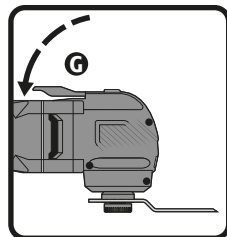
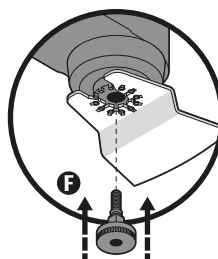
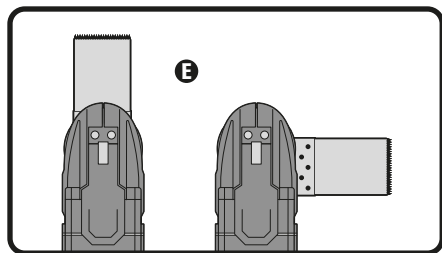
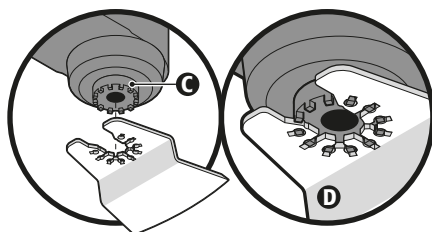
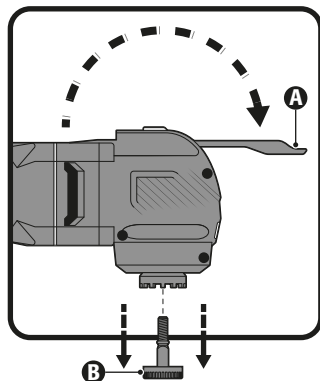
- Install the accessory in the correct orientation for the task at hand.

1. Open the quick-release lever **(A)** completely to release the clamping screw knob **(B)**.
2. Remove the clamping screw knob **(B)**.
3. Place the desired accessory onto the tool flange **(C)**, ensuring the notches on the accessory fit into the bumps on the flange **(D)**.

NOTE

Certain accessories, like scrapers and blades, can be mounted at 30° angle intervals **(E)** when needed.

4. Fully insert the clamping screw knob **(F)**, then return the lever to its original position **(G)**.



Sanding attachment assembly

- The sanding sheet backing mounts just like any other accessory.
- It has a hook and loop attachment system to receive the included sanding sheets.
- Align the sanding sheet and press it by hand onto the sanding plate.
- Press the power tool firmly with the sanding sheet against a flat surface and briefly turn the power tool on. This will promote good adhesion and help prevent premature wear.
- To change the sanding sheet, simply detach the old sanding sheet, dust off the backing pad, if necessary, and press the new sanding sheet into the correct position.
- For maximum abrasive usage, rotate the pad 120 degrees as the abrasive tip wears.

Use coarse grit sandpaper for rough surfaces, medium grit for smooth surfaces and fine grit for finish surfaces. If necessary, test with scrap material first.

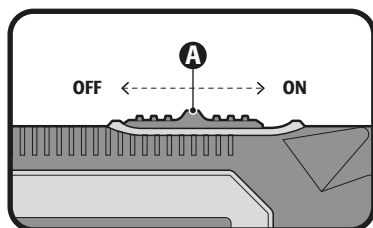
- Excessive force will reduce the efficiency of the work and cause motor overload.

Learning to use the tool

Getting the most out of your oscillating tool is a matter of learning to let the speed and feel of the tool in your hands work for you. The first step in learning to use the tool is to become familiar with the feel of it. Hold it in your hand and feel its weight and balance. Depending on the application, you will need to adjust your hand position for optimum comfort and control. The special comfort grip on the tool body provides additional comfort and control during use. When gripping the tool, do not cover the ventilation openings with your hand. Blocking the vents may result in the motor overheating.

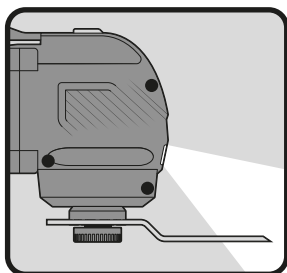
Turning ON

- Connect the plug to the socket.
- Slide the switch (A) forward so that the power tool can be switched on.
- Slide the switch backwards to stop its operation.
- Start the tool before working and turn it off only when you stop working.



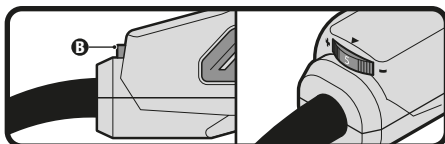
LED light on

- The LED work light comes on when the switch is slid forward in the same way as the tool.



Speed control

- Rotate the speed control (B) to select the oscillation frequency (speed) with the engine running.



- The speed control allows you to adjust the appropriate oscillation frequency level depending on the accessories used and the work to be done. See the following table.

Level	Orbits / minute
1	11 000
2	13 000
3	15 000
4	16 500
5	18 000
6	22 000

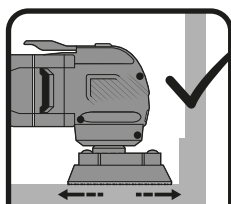
- To achieve the best results when working with different materials, adjust the variable speed control to suit the job. To select the proper speed for the accessory you are using, practice on scrap material first.
- The tool is equipped with an internal electronic feedback system, which helps maintain the preset speed nearly constant between no-load and load conditions.

NOTE: Speed is affected by voltage variations. A decrease in input voltage will reduce the OPM of the tool, especially at the lowest setting. If the tool seems to be running slowly, increase the speed setting accordingly. The tool may not start at the lowest switch setting in areas where the outlet voltage is less than 127V. Simply move the speed setting to a higher position to begin operation.

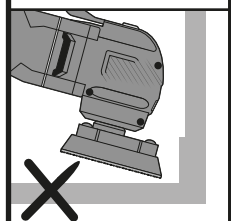
Operation

- Accessories last longer if wear is evenly distributed.
 - Make cuts or sand with a steady motion and light pressure. A strong pressure does not increase the speed of the work, instead the accessory wears faster.
 - If the tool gets too hot, especially when used at low speed, set the speed to maximum and run without load for 2-3 minutes to cool down the motor. Avoid prolonged use at very low speeds.
 - Make sure cutting accessories are always sharp.
 - Always make sure the workpiece is securely clamped or fastened to prevent it from moving during cutting or sanding work. Any movement of the material can affect the quality of the cut or sanding finish.
- Cualquier movimiento del material puede afectar a la calidad del corte o del acabado de lijado.
- Replacing the accessory every time it shows wear will maintain optimum working efficiency.

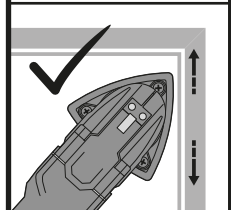
Correct and incorrect uses



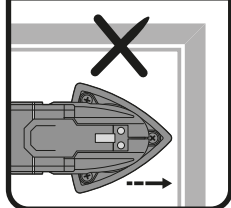
CORRECT: Sand moving smoothly back and forth, let the weight of the tool do the work .



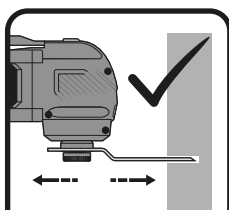
INCORRECT: Avoid tilting the pad. Always sand with the pad parallel to the surface.



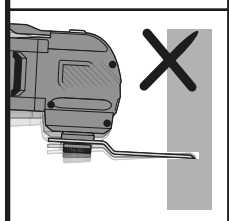
CORRECT: When sanding corners, keep the edge of the pad in line with the corner profile and move gently back and forth.



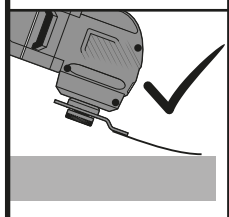
INCORRECT: To get a good result when sanding corners and angles, avoid working with the tip of the pad pointing toward the profile.



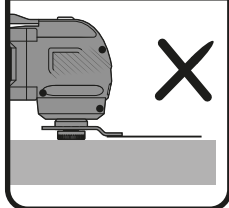
CORRECT: When cutting move smoothly back and forth without forcing the blade by applying only enough force to guide the tool.



INCORRECT: Do not force or tilt the tool while cutting, otherwise it may bind or damage.










CORRECT: Make sure the flexible attachment blade stays flexed during work .



INCORRECT: Failure to keep accessory pliable could result in set screw contacting work surface.

Available accessories and replacement parts list

Component	Code	Part	Description
	103440	MULH-KIT-8	Multipurpose oscillating blade
			Cutting blade for wood, plastic and metal
			Cutting blade bimetallic for metal
			Clamping screw knob
			Rigid scraper
			Sanding pad
			3 Sanding

Repair

Use only parts and accessories recommended by the manufacturer. In the event that the tool does not work, the repair must be carried out by any TRUPER Authorized Service Center.

Storage

Store the tool neatly in a dry place protected from dust and water.

Change of carbon brushes

- Carbon brushes should be checked periodically.
- When one or both carbon brushes show signs of wear go to a TRUPER Authorized Service center to have both carbon brushes replaced. When replaced, see if the new carbon brushes move freely in the carbon brush housing. Ask to turn on the tool during five minutes to make the contact in the carbon brushes and the commutator even.
- Use only original TRUPER spare carbon brushes, designed specifically with the right strength and electric resistance for each type of motor. Carbon brushes with different specifications may damage the motor.
- When replacing carbon brushes, always change both.

Maintenance

- Always unplug the tool before cleaning it.
- Never use water or other liquids, only use a brush.
- To prevent the motor from overheating, you should clean the ventilation slots on a regular basis.
- Check that all the components of the tool are well fixed.
- The casing must not be cracked or damaged.
- Always check that the cable is not cut or frayed.
- After prolonged use, the grease in the head of the tool must be changed at a TRUPER Authorized Service Center.

In the event of any problem contacting a TRUPER authorized Service Center, please see our webpage www.truper.com to get an updated list, or call our toll-free numbers **800 690-6990** or **800 018-7873** to get information about the nearest Service Center.

AGUASCALIENTES **DE TODO PARA LA CONSTRUCCIÓN**
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AGUASCALIENTES, AGS. TEL.: 449 994 0537

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AV. LA ENCANATA, LOTE #5, PARQUE INDUSTRIAL EL
FLORIDO II, C.P. 22244, TIJUANA, B.C.
TEL.: 664 969 5100

BAJA CALIFORNIA SUR **FIX FERRETERÍAS**
FELIPE ÁNGELES ESQ. RUIZ CORTÍNEZ S/N, COL. PUEBLO
NUEVO, C.P. 23670, CD. CONSTITUCIÓN, B.C.S.
TEL.: 615 132 1115

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AV. ÁLVARO OBREGÓN #324, COL. ESPERANZA
C.P. 24080 CAMPECHE, CAMP. TEL.: 981 815 2808

CHIAPAS **FIX FERRETERÍAS**
AV. CENTRAL SUR #27, COL. CENTRO, C.P. 30700,
TAPACHULA, CHIS. TEL.: 962 118 4083

CHIHUAHUA **SUCURSAL CHIHUAHUA**
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MEXICO CITY **FIX FERRETERÍAS**
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COAHUILA **SUCURSAL TORREÓN**
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ORIENTE, C.P. 27278, TORREÓN, COAH.
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COLIMA **BOMBAS Y MOTORES BYMTESA DE MANZANILLO**
BLVD. MIGUEL DE LA MADRID #190, COL. 16 DE
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TEL.: 314 332 1986 / 332 8013

DURANGO **TORNILLOS ÁGUILA, S.A. DE C.V.**
MAZURIO #200, COL. LUIS ECHEVERRÍA, DURANGO,
DGO. TEL.: 618 817 1946 / 618 818 2844

ESTADO DE MÉXICO **SUCURSAL CENTRO JILOTEPEC**
PARQUE INDUSTRIAL #1, COL. PARQUE INDUSTRIAL
JILOTEPEC, JILOTEPEC, EDO. DE MÉX. C.P. 54257
TEL.: 761 782 9101 EXT. 5728 Y 5102

GUANAJUATO **CÍA. FERRETERA NUEVO MUNDO S.A. DE C.V.**
AV. MÉXICO - JAPÓN #225, CD. INDUSTRIAL, C.P. 38010,
CELAYA, GTO. TEL.: 461 617 7578 / 79 / 80 / 88

GUERRERO **CENTRO DE SERVICIO ECLIPSE**
CALLE PRINCIPAL MZ 1 LT. 1, COL. SANTA FE, C.P. 39010,
CHILPANCIÑO, GRO. TEL.: 747 478 5793

HIDALGO **FERREPRECIOS S.A. DE C.V.**
LIBERTAD ORIENTE #304 LOCAL 30, INTERIOR DE PASAJE
ROBLED, COL. CENTRO, C.P. 43600, TULANCINGO,
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